



**ASTEC #900 System
Pipes**

2/17/04

**ALL GENERAL REQUIREMENTS
AND ARCHITECTURAL DETAILS ARE
PART OF THIS SPECIFICATION**

- 1. PIPES** shall be free of all dust, dirt, oil, moisture and any other contaminants prior to application. Surface shall be inspected for contaminants which may affect adhesion. Contaminants shall be removed by pressure cleaning or scrubbing with a trisodium phosphate and water solution followed by a clean water rinse.
- 2. Apply ASTEC #4000 Surface Conditioner** at a rate of 200 sq/ft per cut gallon over entire areas of previously coated, painted, factory applied color, or surfaces with silver aluminum coatings to provide proper adhesion of the subsequent coatings.
- 3. AFTER SURFACE PREPARATION** is complete apply **ASTEC #900** by brush, roller or sprayer at a minimum coverage rate of 74 sf/gal

IMPORTANT NOTE:

Surfaces must be completely dry prior to application and have sufficient drying time before surface is subject to moisture.

Drying time will vary temperature and humidity. Dry to the touch is 2-8 hours direct sun. In shaded areas let dry at least 24 hours.