



Application Specification # **AC-415-TEX**

ASTEC #5000 HB Tex Exterior Masonry Textured Sidewall System

2/17/04

ALL GENERAL REQUIREMENTS
AND ARCHITECTURAL DETAILS ARE
PART OF THIS SPECIFICATION

NOTE: Porous or heavy texture surfaces may require as much as 2.5 Gal. per 100 sq/ft of ASTEC #5000HBTEX to attain proper coverage.

1. **PRESSURE WASH** to achieve a clean, dry surface free of primer and any other contaminants. Some surfaces may require multiple passes of pressure washing to ensure adhesion of the ASTEC Coating System. Treat mildew areas with bleach solution and rinse.
2. **SURFACE** shall be in a structurally sound condition. All areas of chipping, flaking or peeling paint shall be made sound by pressure cleaning or scraping and sanding. **Apply ASTEC #4000 Surface Conditioner** at a rate of 200 sq/ft per cut gallon over entire areas of previously coated, painted, factory applied color, or surfaces with silver aluminum coatings to provide proper adhesion of the subsequent coatings.
3. **CRACKS** exceeding 1/16" wide shall be saw cut or routed. Caulk all routed cracks and seams with **ASTEC #2001 Acrylic Latex Caulk, Astec Crack Patch** or grouted with polymerized grout, and struck smooth.
4. **AFTER SURFACE PREPARTION** is complete and after caulking has cured, apply **WPM #9** on wall surfaces at a minimum coverage rate of 1 gal per 100 square feet. May be applied with brush, roller or spray.
6. **AFTER WATERPROOF COAT** has cured, apply **ASTEC #5000HBTEX** with a texture spray equipment at a minimum coverage rate of 60sf/gal.
7. **ASTEC WATERPROOF WALL SYSTEM** shall be a minimum 2 ply system applied over the wall surface resulting in a fully cured, continuous, unbroken (closed seal) film.