



ASTEC #2000 System
EPDM Roofs

3/16/04

ALL GENERAL REQUIREMENTS
AND ARCHITECTURAL DETAILS ARE
PART OF THIS SPECIFICATION

application of anti-corrosive **ASTEC B-16-71 Metal Primer** at a minimum coverage rate of 300 sf/gal per coat to result in an average of 2-4 mils DFT.

1. **DEFINE WITH INFRARED SCANNING** or other moisture detection equipment any excessive moisture under roofing materials. Moisture or wet insulation that is identified must be allowed to dry out or be removed and replaced prior to the application of the **ASTEC #2000 SYSTEM**.

2. **CLEAN SURFACE** by carefully removing all dust and dirt. **Apply ASTEC EPDM Rinseable Primer** at approx. 500 sq/ft per gallon to the entire surface area. Ensure that all areas of the surface are wet with primer. Allow the primer to stand on the surface for minimum 4 hours (**Important:** See Product Specification) before proceeding to power wash.

3. **PRESSURE WASH** to achieve a clean, dry surface free of primer and any other contaminants. One additional rinsing is required to assure removal of any residues. Mold and mildew shall be treated with a 50% mixture of bleach and water. Some surfaces may require multiple passes of pressure washing to ensure adhesion of the ASTEC Coating System.

4. **Apply ASTEC #4000 Surface Conditioner** at a rate of 200 sq/ft per cut gallon over entire areas of previously coated, painted, factory applied systems, or surfaces with silver aluminum coatings.

5. **DRY SURFACE** means that all water shall be removed from the roof at least 2 hours prior to application of the **ASTEC** system. Additionally, vacuuming and/or power blowing will help remove water and moisture from roof surface.

6. **REPAIR** any drains, protrusions, vents flashing areas, and weak or damaged substrate as required. If any rusted metal is present, after proper surface preparation, give a minimum two-coat

7. **REPAIRING BLISTERING AREAS.**

a. **Fully Adhered Systems.** All blisters or delaminated roofing must be repaired by cutting blistered area in an "X" pattern where moisture and/or contaminants can be removed and properly cleaned. With material pulled back, apply **ASTEC #2000 Flash Grade Waterproof Membrane** 30 to 40 wet mils in the delaminating area. Then fasten "X" down. Once this area has properly dried (approximately 24 hours), using **ASTEC #2000 Flash Grade Waterproof Membrane** fully cloth and embedded over these repair areas using the 3-step flashing system.

b. **Non Adhered Systems** (loose laid). Follow EPDM manufactures recommended specification procedure for EPDM repair using **ASTEC #2000 Flash Grade Waterproof Membrane** apply 6" wide polyester cloth with 12" wide application of **#2000 Flash Grade Waterproof Membrane** over the repaired lap seams using the 3-step flashing system.

1. **ASTEC #2000 Flash Grade Waterproof Membrane @ 82 sf/gal applied 12" wide.**
2. 6" Polyester Cloth embedded into first coat. Let dry 2-4 hours.
3. 12" wide apply second coat **ASTEC #2000 Flash Grade Waterproof Membrane** over repaired area @ 82 sf/gal assuring no pin-holing in repaired area.

8. **CAULK** all exposed cracks and seams and termination points with **ASTEC Patching Compound**. Optionally, in gaps and cracks 1/8" or less in width, brush in **ASTEC #2000 Flash Grade Waterproof Membrane**.

9. **WATERPROOF** caulked seams with an 8" wide wet coat of **ASTEC #2000 Flash Grade**



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Waterproof Membrane centered on the bead applied at an average rate of 82sf/gal.

10. REINFORCE ALL ROOF PENETRATIONS AND REPAIR ALL DAMAGED OVER LAP SEAMS by reinforcing seams with 4" wide polyester cloth embedded into the 8" wide wet coat of **ASTEC #2000 Flash Grade Waterproof Membrane**. Apply a second coat of **ASTEC #2000 Flash Grade Waterproof Membrane** overlapping 2" each side at an average rate of 82 sf/gal. (Allow 2-4 hours drying time between coats.) If more than **5%** of the lineal seams are damaged or separating, it is required that all seams be reinforced. (See Note 1.)

11. A TWO COAT APPLICATION of **ASTEC #2000 Base Coat** shall be applied at a coverage rate of $\frac{3}{4}$ gallon per 100sf per coat with the first coat being back rolled when sprayed. The first coat of **ASTEC #2000 Base Coat** shall be allowed to dry 2-4 hours before spraying second coat. The surface of the cured **ASTEC #2000 Base Coat** shall be free of all moisture, dirt, dust, and debris before additional coats are applied.

12. THE ASTEC #2000 FINISH COAT shall be uniformly applied at a rate of $1\frac{1}{2}$ gallon per 100sf.

13. The ASTEC #2000 MULTI-LAYER SYSTEM will result in a minimum 3 gallons per 100sf system resulting in no less than 30 mils DFT.

14. UPON FINAL COMPLETION "foot traffic" pads will be required at point of entry (fixed ladder or other roof access points) and in any areas around HVAC units, and in all heavy traffic areas.

NOTES:

1. **ASTEC WPM #10**, applied at a rate of 25 sq/ft per gallon (40 mils DFT) is an approved equal and will be accepted as an alternative to using **ASTEC #2000 Flash Grade Waterproof Membrane** and polyester cloth on seams. **ASTEC #101 Accelerator** may be added to **WPM #10** to enhance cure time. (*Mixing ratio is critical. See appropriate product specifications for proper use*)
2. Owner and/or Contractor are required to provide a sound surface for the ASTEC Coating System.
3. ICC makes no determination nor assumes any responsibility for the adhesion or fastening system of the existing EPDM Roofing System whether adhered or mechanically attached.
4. Projects having non adhered ballasted single ply systems must be adhered after removing ballast by the contractor following the manufacturer's specification.
5. Patch & Seam repair Non Adhered Systems follow EPDM manufacture's recommended procedures (Contact ICC Technical Services)